



# Press Specifications 2023

Press												Feeder							
Mach. #	Description	Cap. tons	Max Shut Ht.	Adjust Down from Max	Stroke	Ram L-R	Ram F-B	Bolster L-R	Bolster F-B	Open L-R	Open F-B	Coil Width Max	Coil Prog Max	Coil Wt. Max (lbs)	Feed Height Min	Feed Height Max	Coil I.D. (+/- 1.0")	Coil O.D. Max	Feed Direction (observed from Front)
1a	PTC CL4-800	800	60.000"	12.0"	24.0"	180.0"	72.0"	180.0"	72.0"	184.0"	60.0"	60.0"	Servo	20,000	16.0"	28.0"	20.0"	68.0"	Right to Left
1b	PTC CL4-800 18" Ram Spacer	800	42.000"	12.0"	24.0"	180.0"	48.0"	180.0"	72.0"	184.0"	60.0"	60.0"	Servo	20,000	16.0"	28.0"	20.0"	68.0"	Right to Left
2	PTC BL2-600	600	30.000"	12.0"	14.0"	144.0"	60.0"	144.0"	60.0"	141.0"	68.0"	48.0"	Servo	15,000	12.0"	24.0"	20.0"	68.0"	Right to Left
3	PTC BL2-400	400	28.000"	8.0"	12.0"	120.0"	48.0"	120.0"	48.0"	86.0"	56.0"	Linear Transfer (no feeder)							
4a	PTC MMP2-400	400	36.000"	10.0"	12.0"	120.0"	48.0"	120.0"	48.0"	124.0"	52.0"	36.0"	Servo	20,000	10.0"	20.0"	20.0"	68.0"	Right to Left
4b	PTC MMP2-400 12.625" Ram Spacer	400	23.375"	10.0"	12.0"	120.0"	48.0"	84.0"	48.0"	124.0"	52.0"	36.0"	Servo	20,000	10.0"	20.0"	20.0"	68.0"	Right to Left
4c	PTC MMP2-400 10" Bolster Spacer	400	26.000"	10.0"	12.0"	120.0"	48.0"	120.0"	48.0"	124.0"	52.0"	36.0"	Servo	20,000	10.0"	20.0"	20.0"	68.0"	Right to Left
5	CCI	300	23.645"	8.0"	8.0"	96.0"	48.0"	96.0"	48.0"	106.0"	30.0"	24.0"	24.0"	15,000	7.0"	18.0"	20.0"	60.0"	Left to Right
51	PTC CL2-600	600	36.000"	12.0"	14.0"	160.0"	60.0"	160.0"	60.0"	164.0"	70.0"	60"	60.0"	20,000	18.0"	32.0"	20.0"	68.0"	Right to Left
52	PTC CL2-600	600	41.000"	12.0"	14.0"	160.0"	60.0"	160.0"	60.0"	164.0"	70.0"	60.0"	60.0"	20,000	18.0"	32.0"	20.0"	68.0"	Right to Left
8	Aida NC2-200	200	19.680"	4.33"	9.84"	72.8"	25.5"	95.2"	33.0"	C-Frame	C-Frame	24.0"	Servo	5,500	10.0"	16.0"	20.0"	60.0"	Right to Left
9	Aida NC2-160	160	17.700"	3.93"	7.87"	59.0"	22.8"	80.3"	29.9"	C-Frame	C-Frame	24.0"	Servo	4,000	10.0"	15.0"	20.0"	60.0"	Right to Left

- Notes
- 1 - L-R is Left to Right direction standing in operators position
  - 2 - F-B is Front to Back direction standing in operators position
  - 3 - "Open" dimension considers all interferences such as light curtains, gates, oil catches, etc.